

Del 1.25

this will please April 25

Work Order ID 68883



Page 1

Monday, April 25, 2011 8:42:37 AM

Item ID: D2367

Accept



Setup Start



Revision ID:

Stop



Item Name: Handle Knob

Start Date: 4/25/2011 Start Qty: 20.00



Cust Item ID:

Required Date: 4/29/2011 Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2367

Rev A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per Folio FA045 and Dwg D2367 ☐ Debur

[Signature] 4/25/11

20

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

[Signature] 4/25/11

20

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

[Signature] 4/25/11

20

Work Order ID 68883

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Accept



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Item Name: Handle Knob

Start Date: 4/25/2011 Start Qty: 20.00



Cust Item ID:

Required Date: 4/29/2011 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 11

0.00



Packaging

Memo

0.00

Packaging

11/5/2011 (200)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/5/2011
MF
11-05-25

Picklist Print

Monday, April 25, 2011 8:42:34 AM

Page 1

Work Order ID: 68883

Parent Item: D2367

Parent Item Name: Handle Knob



Start Date: 4/25/2011

Required Date: 4/29/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP, A 02.10.29 New issue KJ

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MDELRINR1.2500

Purchased

No

100

f

20.0840

0.045

0.947368



SH 115/18

DELRIN ROUND BAR 1.25"

Location

Loc Qty

Loc Code

MAT055

20.084

114586

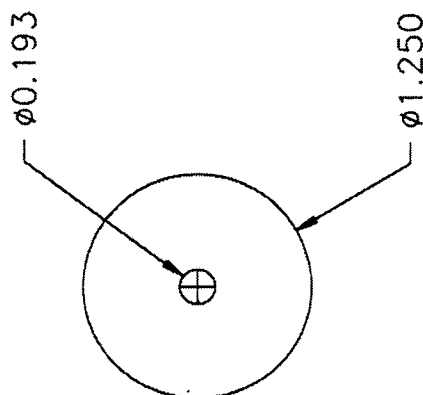
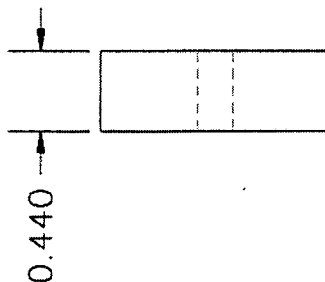
20.084

1 Lot



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	K HAND	DRAWING NO.	REV. A
CHECKED BW	APPROVED <i>[Signature]</i>	D2367	SHEET 1 OF 1
DATE	TITLE		SCALE
95:02:22	HANDLE KNOB		1:1

RELEASED
960610BW



Handwritten note: 1065092

BREAK ALL EDGES .015 MAX
MATERIAL: BLACK DELRIN

